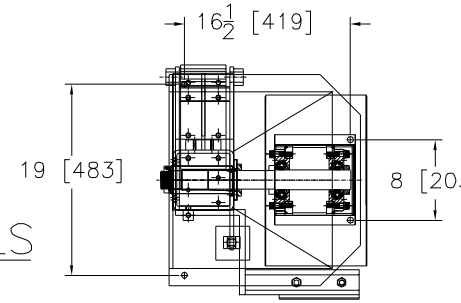
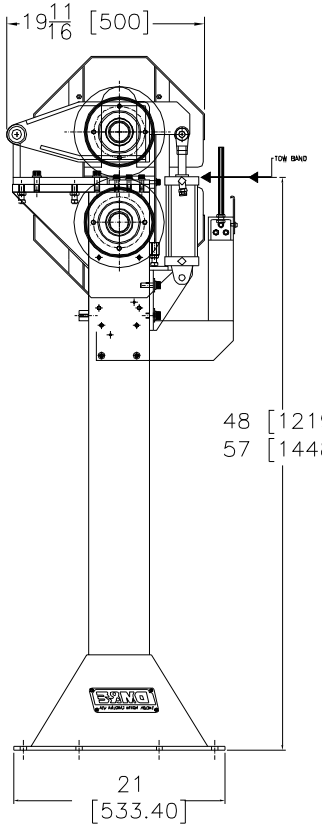
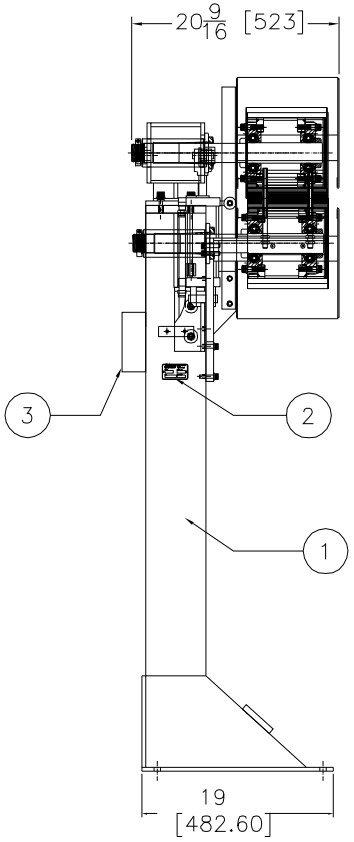
8"[203mm] ROLLS



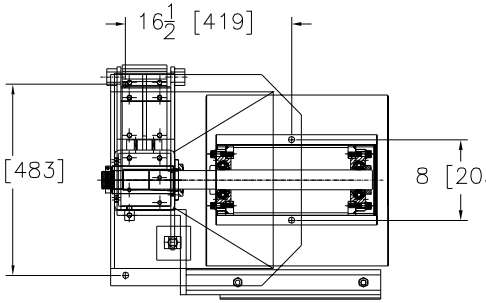


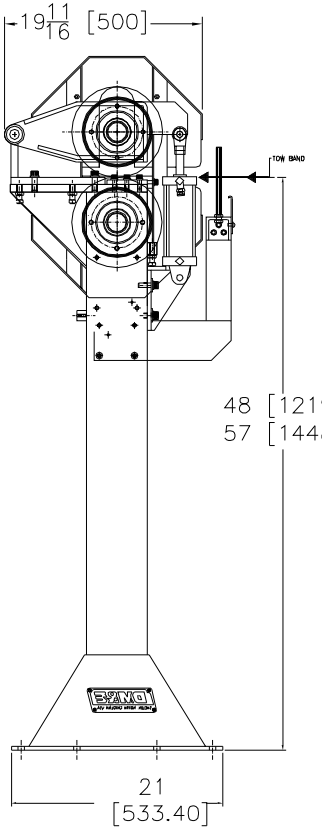
REAR VIEW



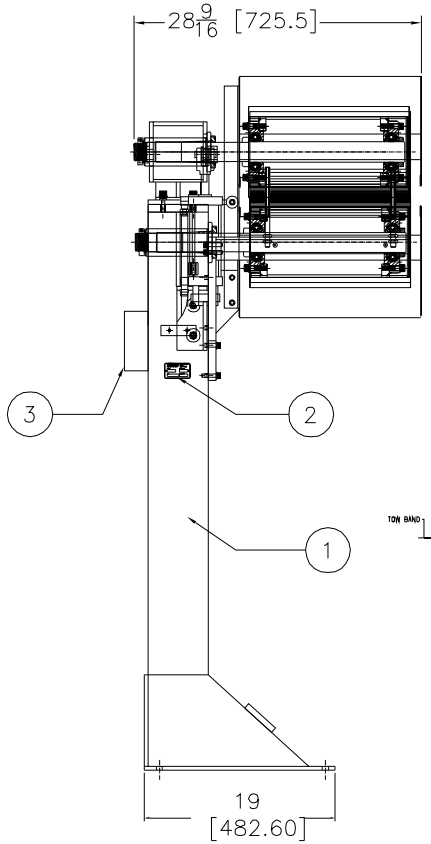
ENTRANCE VIEW

16"[406mm] ROLLS

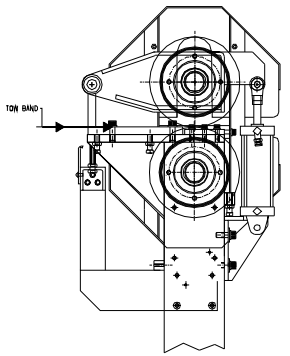




REAR VIEW



ENTRANCE VIEW



LEFT TO RIGHT ASSEMBLY

WEIGHT: 475LBS [215kg]

LEFT TO RIGHT SHOWN

REV	DESCRIPTION	ENG.	DATE
2	Rev'd views	vdd	07/22/08
1	Added 16"	vdd	06/15/08

DIMENSIONAL TOLERANCES (UNLESS OTHERWISE SPECIFIED)

DECIMALS	INCH	MILLIMETER
.X	±.030	±.50
.XX	±.010	±.25
.XXX	±.005	±.13
.XXXX	±.001	±.025

FRACTIONS ±1/64 ANGLES ±0.30°

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MATERIAL: –
HEAT TREAT: –
PLATING: –
DRN: MRC
CHK: VDD
DATE: 02/26/03
SCALE: 1:8

1. INTERPRET SYMBOLS PER ANSI Y14.5M-1982.
2. DEBURR & BREAK ALL SHARP EDGES & CORNERS .01/.03 R. OR 45° CHAMFER.
3. CSINK ALL TAPPED HOLES 1-1/2 PITCH x 82°/90° BEFORE TAPPING.
4. DIMENSIONAL TOLERANCES APPLY AFTER PLATING.
5. ETCH OR STAMP DRAWING NUMBER & REVISION LEVEL ON SURFACE WITH SYMBOL [MARK] IF APPLICABLE.
6. SURFACE FINISHES 125 UNLESS OTHERWISE NOTED.

DM&E

DM&E CORPORATION
SALEM
NORTH CAROLINA, USA
DMECUTTER.COM

TITLE: ASM,MAIN MK4 SERIES TENSION STAND

DRAWING NUMBER: 880-511-D

REV.: 2