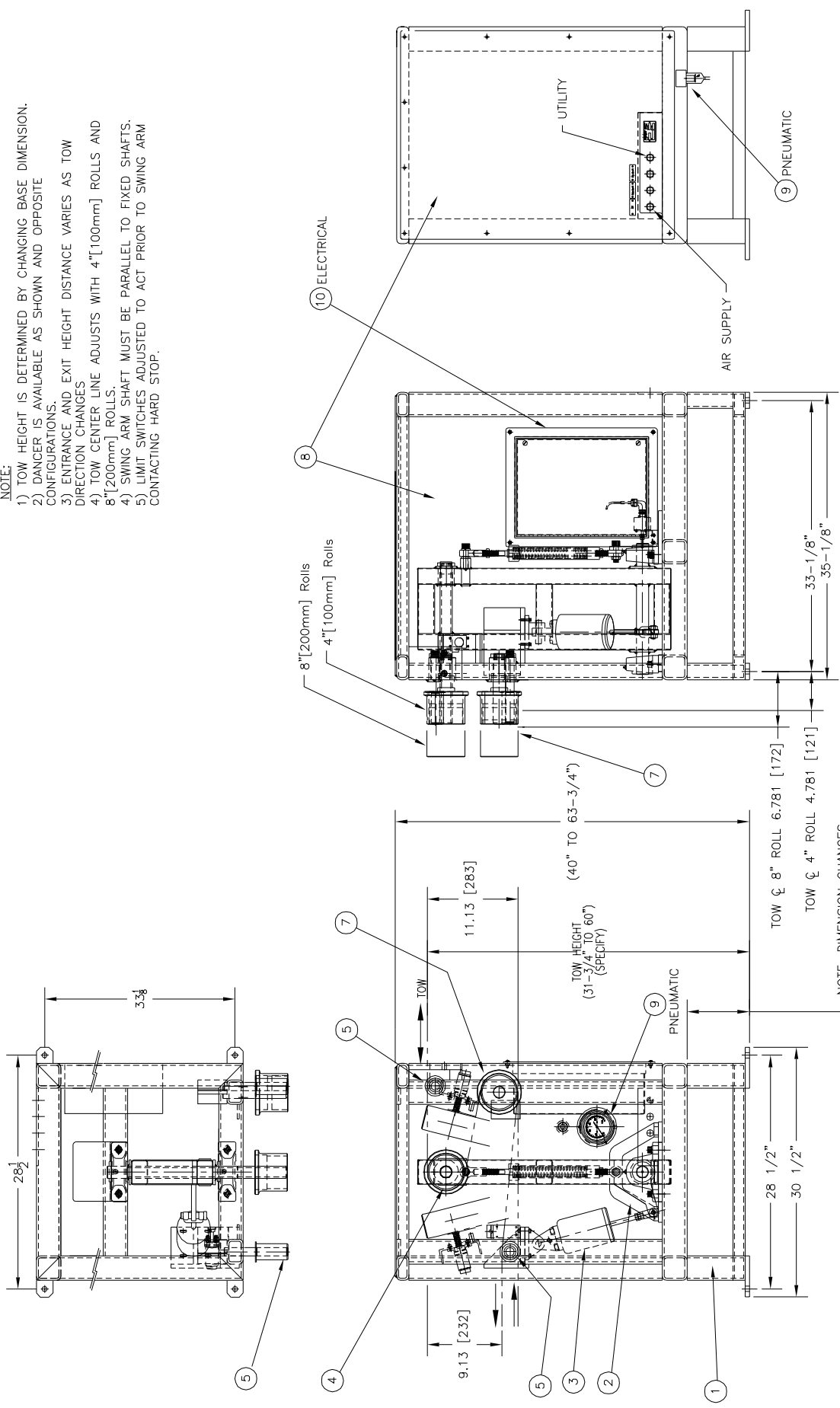


- NOTE:
- 1) TOW HEIGHT IS DETERMINED BY CHANGING BASE DIMENSION.
 - 2) DANCER IS AVAILABLE AS SHOWN AND OPPOSITE CONFIGURATIONS.
 - 3) ENTRANCE AND EXIT HEIGHT VARIES AS TOW DIRECTION CHANGES
 - 4) TOW CENTER LINE ADJUSTS WITH 4" [100mm] ROLLS AND 8" [200mm] ROLLS.
 - 5) SWING ARM SHAFT MUST BE PARALLEL TO FIXED SHAFTS.
 - 6) LIMIT SWITCHES ADJUSTED TO ACT PRIOR TO SWING ARM CONTACTING HARD STOP.



NOTE: DIMENSION CHANGES AS TOW HEIGHT VARIES

| DIMENSIONAL TOLERANCES (UNLESS OTHERWISE SPECIFIED) | |
|---|-----------------|
| DECIMALS | INCH MILLIMETER |
| .1 | ±.020 0.50 |
| .2 | ±.010 0.25 |
| .3 | ±.005 0.13 |
| .4 | ±.001 0.025 |
| FRACTIONS | |
| INCHES | MILLIMETERS |
| 1/16 | ±.006 0.15 |
| 1/8 | ±.003 0.075 |
| 3/16 | ±.001 0.025 |
| 1/4 | ±.001 0.025 |
| 3/8 | ±.001 0.025 |
| 1/2 | ±.001 0.025 |
| 3/4 | ±.001 0.025 |
| 1 | ±.001 0.025 |

1. INTERPRET SYMBOLS PER ANSI Y14.3M-1982.
 2. DEBURR & BREAK ALL SHARP EDGES & CORNERS.
 3. C'SINK ALL TAPPED HOLES 1-1/2 PITCH x 80°/80° BEFORE TAPPING.
 4. DIMENSIONAL TOLERANCES APPLY AFTER PLATING.